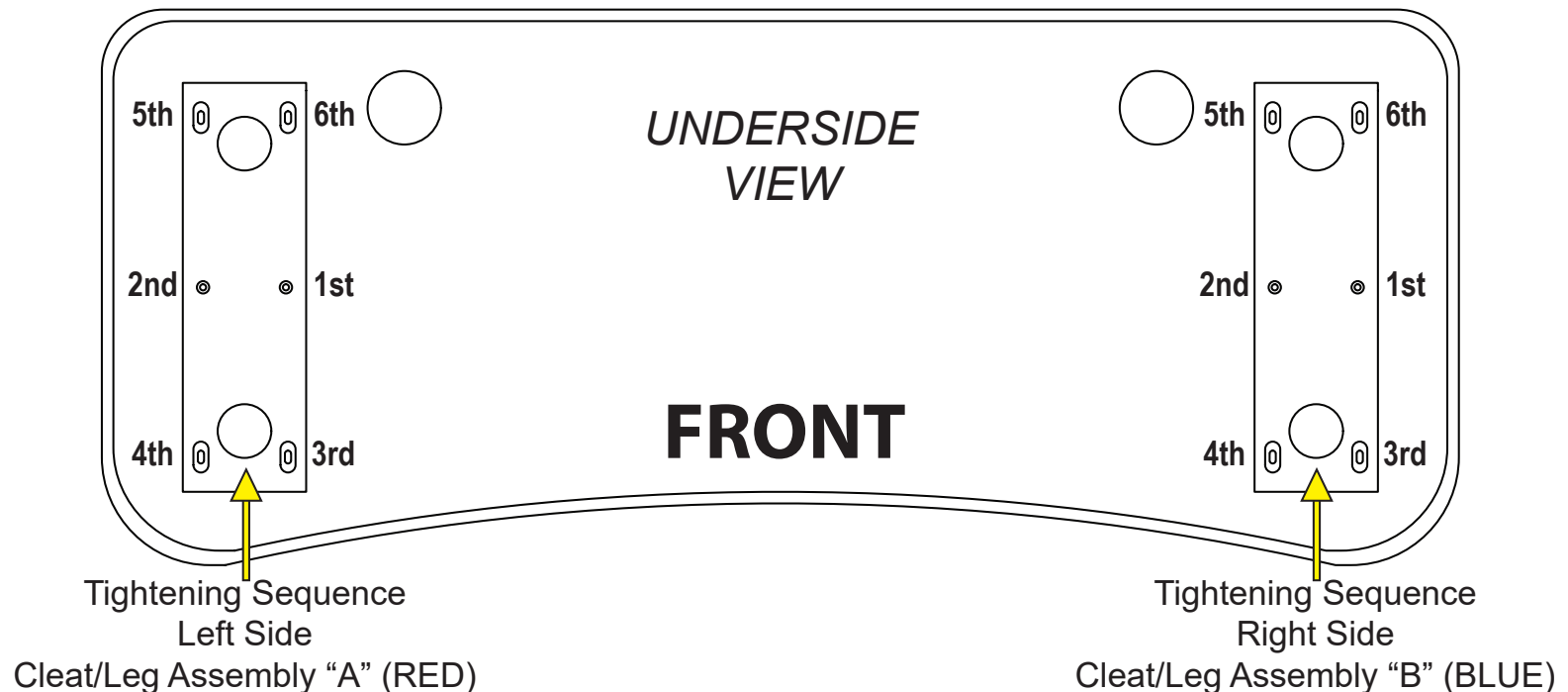


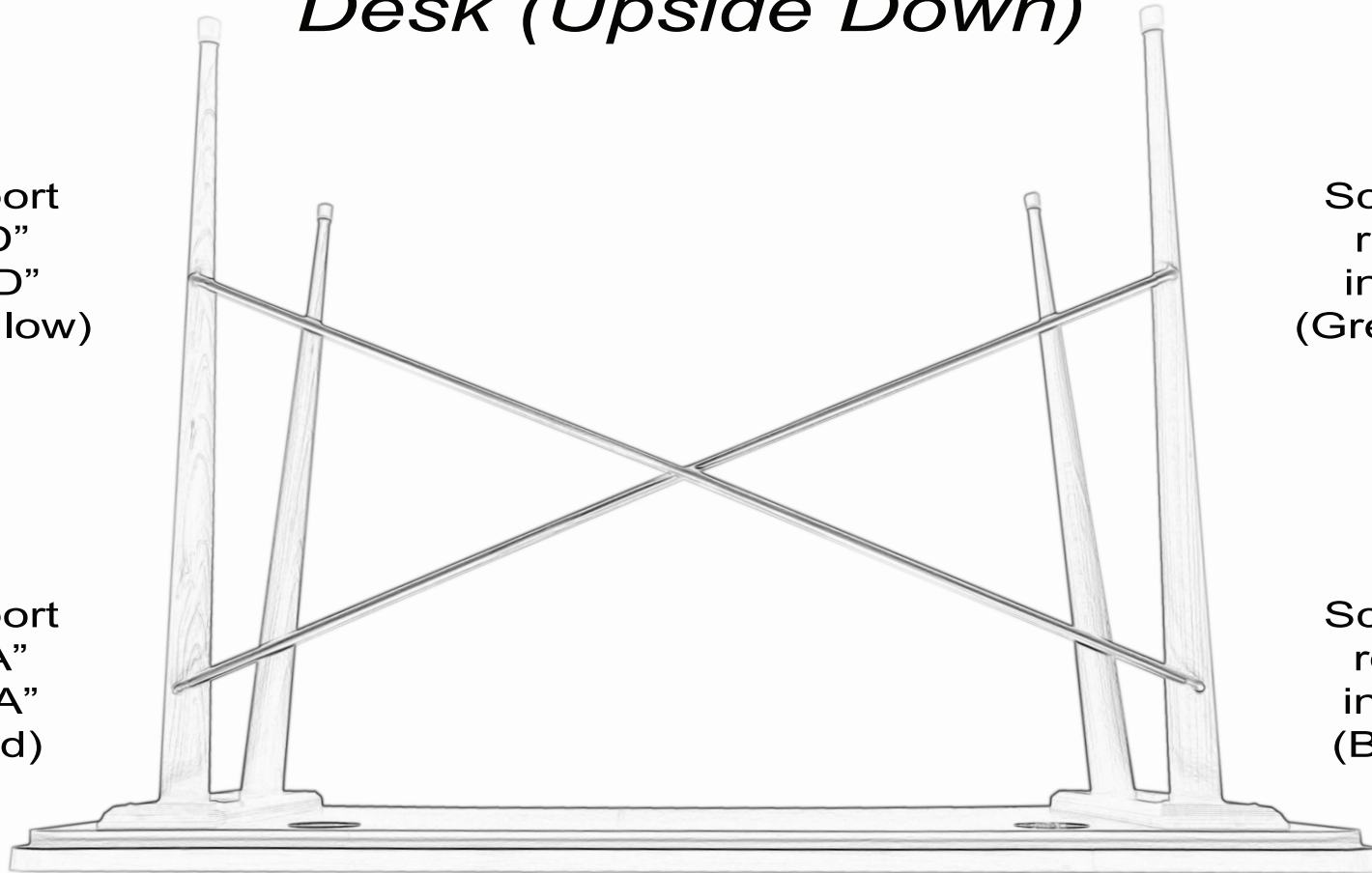
STEP 1 Cleat/Leg Assembly Instructions

1. Ensure that the desktop has the **UNDERSIDE** facing up and the **FRONT** is facing you.
2. Place Cleat/Leg Assembly “A” (**RED**) on top of the **LEFT SIDE** mounting holes that are in the underside of the desk. *Make sure that the front of the Cleat/Leg Assembly is facing the front of the desktop.*
3. Using the provided Allen bolts/washer assemblies and tool, install the bolts as illustrated in the tightening sequence shown below. **Lightly tighten** all the bolts **THEN** repeat the sequence and fully tighten the bolts.
4. Repeat steps 2 & 3 for Cleat/Leg Assembly “B” (**BLUE**) on the **RIGHT SIDE**.
5. The Cleat/Leg Assembly is now finished. Keep the Desk upside down and move onto the Support Rod Instruction Sheet to install the Support Rods.



STEP 2 Assembly of Support Rods

Back View of Desk (Upside Down)



STEP 4
Screw support
rod “End D”
into “Hole D”
(Yellow to Yellow)



STEP 1
Screw support
rod “End A”
into “Hole A”
(Red to Red)



STEP 2
Screw support
rod “End B”
into “Hole B”
(Green to Green)



STEP 3
Screw support
rod “End C”
into “Hole C”
(Blue to Blue)



STEP 5: After installing the Support Rods, set the desk onto it's feet. You are now finished assembling your new desk.

***If you need to adjust the foot level of your new desk to accomodate for an uneven floor
go to the “Leveling Feet Instructions” on the next page.*

For technical support call 630-842-2013

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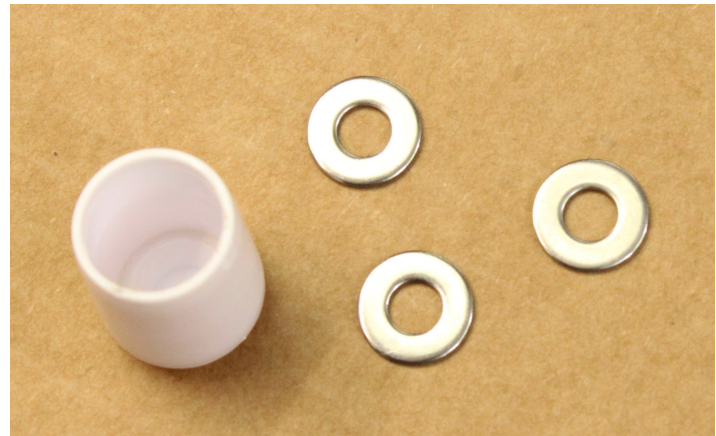
Leveling Feet Instructions

If you need to adjust the foot level of your new desk to accomodate for an uneven floor:

1. Remove the appropriate foot cover by twisting it off (they are about as tight as a jar of pickles).
2. Add the appropriate amount of supplied “Leveling-Washers” into the foot cover.
3. Reinstall the foot cover. Continue to add or remove the “Leveling-Washers” until the desk is level.



Desk Legs with foot covers.



Foot cover with “Leveling-Washers”